



Work Instruction: Install Front Bumper D-Rings

Front Bumper D-Ring Kit (P/N 2302AUA00151N)

WORK INSTRUCTION OVERVIEW

WARNING

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Never consider using a two-post lift that is not certified according to ANSI/ALI ALCTV-2011 or ANSI/UL 201. (autolift.org)
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer's specifications.

TOOLS REQUIRED

<ul style="list-style-type: none"> ◦ 15 mm Socket ◦ Ratchet / Socket Driver / Extension 	<ul style="list-style-type: none"> ◦ Torque Wrench (N•m) ◦ Protective Eye-wear
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TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:

- Front Bumper Bolts - 45 N•m (± 5 N•m)

FRONT BUMPER D-RING KIT

Kit Number - 2302AUA00151N

Kit Component	Description	Qty
	D-Ring	2
	Hex Flange Bolt -M10x30	8

D-RING INSTALLATION PROCEDURE

1. Remove (4) stock heavy duty Front Bumper bolts with a 15 mm socket from the driver's side.



2. Clean and apply a few drops of Loctite 242 to each bumper bolt, then torque all fasteners to specifications.

NOTICE check and level D-Rings side to side during torquing process.



3. Repeat steps on passenger side to install D-Ring.

