



Work Instruction: Install Hard Top

Hard Top (P/N 0101DUA00011N)

WORK INSTRUCTION OVERVIEW

⚠ WARNING

- DO NOT ATTEMPT THIS PROCEDURE IF YOU DO NOT HAVE PROPER TOOLS, TRAINING, AND FACILITIES.
- Read and follow all instructions provided when installing this product. Failure to do so may result in placing occupants at risk of serious injury or death.
- To protect bystanders and the service technician(s), shut vehicle off, remove the Ignition Key and secure vehicle to prevent unintended movement.
- Never operate the vehicle in excess of manufacturer's specifications.








NOTICE


- These instructions should be used for installing the ROXOR Hardtop only.
- There are different instructions to install the Hardtop with the ROXOR Light Bar (P/N-1703DUA00011N).

TOOLS REQUIRED

T30 Torx Bit	Socket / Socket Driver
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COMPONENT TABLE

Kit Component	Description	Qty
	Hard Top P/N-0101DUA00011N	1
	Adjustable Accessory (ROPS) Clamp P/N-0000AUA00021N	10
	32 Dia. Hole Plug P/N-0000AUA00991N	1
	Rubber Sealing Washer P/N-0000AUA00981N	10
	M6x1x17 Torx Screw P/N-0000AUA00441	10
	M6x1x19 Torx Screw - Used with Windshield install Only P/N-0000AUA00061N	3
	MM6 U-Clip - For Windshield Install Only P/N-0000AUA00881N	1

Kit Component	Description	Qty
	Windshield Mounting Bracket - For Windshield Install Only P/N-0111CUA00011N	1

TORQUE SPECIFICATION

Tighten each fastener to the torque specification below:

- M6 Torx Screws - 7.0 N•m (±1.0 N•m)

INSTALLATION PROCEDURE

- Loosely install (10) ROPS Clamps with M6 torx screws and washers to underside of hard top in positions shown.



- Install grommet on underside of hard top as shown.



- Place hard top on ROPS with grommet on front passenger side of vehicle.





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4. Adjust and secure ROPS clamps with round side of ROPS clamps to outside of ROPS.



5. Torque (10) M6 torx screws to specifications.

⚠ WARNING Do not over tighten. Damage to rubber washer can occur.

